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Hawkesbury, ON  
K6A 1K7  
Canada

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Fax 613 632-5246

649.4701  
Job Sheet 192688



Part No: 649.4701

Job Qty: 1 pcs

Part Name: AW119 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/29/19

Job Tracking No:

Due Date: 9/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description: Order 17375

Note: 649.4700 rev.F IPP REV:A 12.11.05 NEW ISSUE DD VERF:JLM IPP REV:B AS PER ECR 12-54 13-07-09  
JLM VERIFIED BY:DD IPP REV:C 16.08.11 AS PER DWG REV.C DD VERF:JLM IPP REV:D 17.11.08 AS  
PER DWG REV.E2 DD VERF:JFS IPP REV:E 18.03.28 AS PER DWG REV.F DD VERF:JFS

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                        |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Packaging 1 - Pick Kit | 1 pcs |            | 9/30/19  | 0.00      | 0.00    | Packaging 1 - 1       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 2       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 3       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 4       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 5       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 6       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 7       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 8       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 9       |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 10      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 11      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 12      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 13      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 14      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 15      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 16      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 17      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 18      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 19      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 20      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 21      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 22      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 23      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 24      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 25      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 26      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 27      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 28      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 29      |           |          |
|       |                        |       |            |          |           |         | Packaging 1 - 30      |           |          |

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Container No: S217899



Part: 649.4701

Job No: 192688

Serial No/Batch: S217899

Revision: F

Inspector:

Exp Date:

Instructions: FAA STC SRD2425LA 12/06/12, BRAZIL STC 21

|                                 |       |         |           |                        |                  |            |
|---------------------------------|-------|---------|-----------|------------------------|------------------|------------|
|                                 |       |         |           |                        | Packaging 1 - 31 |            |
|                                 |       |         |           |                        | Packaging 1 - 32 |            |
|                                 |       |         |           |                        | Packaging 1 - 33 |            |
|                                 |       |         |           |                        | Packaging 1 - 34 |            |
|                                 |       |         |           |                        | Packaging 1 - 35 |            |
|                                 |       |         |           |                        | Packaging 1 - 36 |            |
| 110 QC 4                        | 1 pcs | 9/30/19 | 0.00 0.00 | QC 4 - 28              |                  |            |
|                                 |       |         |           | QC 4 - 58              |                  |            |
|                                 |       |         |           | QC 4 - 69              |                  |            |
|                                 |       |         |           | QC 4 - 9               |                  | DAS        |
|                                 |       |         |           | QC 4 - 46              |                  | 78<br>9-89 |
| 120 Packaging 3-1 - Stock - B4B | 1 pcs | 9/30/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |                  |            |
|                                 |       |         |           | Packaging 3 - 2 - B4B  |                  |            |
|                                 |       |         |           | Packaging 3 - 3 - B4B  |                  |            |
|                                 |       |         |           | Packaging 3 - 4 - B4B  |                  |            |
|                                 |       |         |           | Packaging 3 - 5 - B4B  |                  |            |
|                                 |       |         |           | Packaging 3 - 6 - B4B  |                  |            |
|                                 |       |         |           | Packaging 3 - 7 - B4B  |                  |            |
|                                 |       |         |           | Packaging 3 - 8 - B4B  |                  |            |
|                                 |       |         |           | Packaging 3 - 9 - B4B  |                  |            |
|                                 |       |         |           | Packaging 3 - 10 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 11 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 12 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 13 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 14 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 15 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 16 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 17 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 18 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 19 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 20 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 21 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 22 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 23 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 24 - B4B |                  | DAS        |
|                                 |       |         |           | Packaging 3 - 25 - B4B |                  | 78         |
|                                 |       |         |           | Packaging 3 - 26 - B4B |                  | 9-89       |
|                                 |       |         |           | Packaging 3 - 27 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 28 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 29 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 30 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 31 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 32 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 33 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 34 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 35 - B4B |                  |            |
|                                 |       |         |           | Packaging 3 - 36 - B4B |                  |            |
| 130 QC 21 - FG                  | 1 pcs | 9/30/19 | 0.00 0.00 | QC 21 - FG - 21        |                  |            |
|                                 |       |         |           | QC 21 - FG - 70        |                  | DAS        |
|                                 |       |         |           | QC 21 - FG - 53        |                  | 21<br>9-89 |

Part Op 110 - (QC4- 100% Inspect kits for completeness)  
 Descriptions: 120 - (Identify as per dwg & Stock Location: **FD034**)  
 130 - (QC21- Final Inspection - Work Order Release)

#### Job BOM

| Part / Item | Component Name        | Quantity     | Operation                 | Container |
|-------------|-----------------------|--------------|---------------------------|-----------|
| 649.4902    | Lower Cutter Assembly | 1 pcs (1 ea) | 90-Packaging 1 - Pick Kit | 5128971   |
| 649.5113    | Wiper Deflector Shim  | 2 pcs (2 ea) | 90-Packaging 1 - Pick Kit | 5172259   |
| MS24694-S62 | Screw                 | 2 Ea (2 ea)  | 90-Packaging 1 - Pick Kit | 5119850.8 |



|                 |        |              |                           |
|-----------------|--------|--------------|---------------------------|
| 649.4818        | Shim   | 1 pcs (1 ea) | 90-Packaging 1 - Pick Kit |
| 649.4819        | Shim   | 2 pcs (2 ea) | 90-Packaging 1 - Pick Kit |
| NAS1330S08KB106 | RIVNUT | 8 Ea (8 ea)  | 90-Packaging 1 - Pick Kit |
| MS20426AD4-4    | Rivet  | 4 Ea (4 ea)  | 90-Packaging 1 - Pick Kit |
| NAS9303B-5-03   | Rivet  | 4 Ea (4 ea)  | 90-Packaging 1 - Pick Kit |

5069951  
5139076  
5043783  
5113854  
FM138494-1

### Job Allocations

| Operation                 | Component Part | Required | Inventory | Allocated |
|---------------------------|----------------|----------|-----------|-----------|
| 90-Packaging 1 - Pick Kit | 600.1012       | 1        | 33        | 0         |
|                           | 601.2045       | 1        | 17        | 0         |
|                           | 601.3493       | 2        | 30        | 0         |
|                           | 646.9910       | 4        | 60        | 0         |
|                           | 647.9014       | 8        | 86        | 0         |
|                           | 649.4811       | 1        | 14        | 0         |
|                           | 649.4812       | 3        | 33        | 0         |
|                           | 649.4813       | 4        | 40        | 0         |
|                           | 649.4814       | 2        | 30        | 0         |
|                           | 649.4815       | 4        | 58        | 0         |
|                           | 649.4816       | 1        | 29        | 0         |
|                           | 649.4817       | 4        | 42        | 0         |
|                           | 649.4818       | 1        | 17        | 0         |
|                           | 649.4819       | 2        | 52        | 0         |
|                           | 649.4820       | 1        | 22        | 0         |
|                           | 649.4901       | 1        | 6         | 0         |
|                           | 649.4902       | 1        | 9         | 0         |
|                           | 649.5010       | 1        | 18        | 0         |
|                           | 649.5011       | 1        | 20        | 0         |
|                           | 649.5012       | 2        | 24        | 0         |
|                           | 649.5013       | 2        | 27        | 0         |
|                           | 649.5110       | 2        | 25        | 0         |
|                           | 649.5111       | 1        | 13        | 0         |
|                           | 649.5112       | 1        | 12        | 0         |
|                           | 649.5113       | 2        | 24        | 0         |
|                           | 649.5210       | 2        | 31        | 0         |
|                           | 649.5211       | 1        | 17        | 0         |
|                           | 649.5212       | 1        | 11        | 0         |
|                           | 649.5213       | 2        | 39        | 0         |
|                           | 649.5214       | 1        | 14        | 0         |
|                           | 91420A230      | 13       | 91        | 0         |
|                           | AN3C12A        | 8        | 71        | 0         |
|                           | AN4C5A         | 4        | 68        | 0         |
|                           | AN4C7A         | 2        | 61        | 0         |
|                           | AN970-3        | 2        | 141       | 0         |
|                           | CR3213-4-5     | 24       | 238       | 0         |
|                           | CR3213-5-4     | 8        | 43        | 0         |
|                           | MS20426AD3-4   | 32       | 2,089     | 0         |
|                           | MS20426AD3-5   | 6        | 383       | 0         |
|                           | MS20426AD4-4   | 4        | 1,367     | 0         |
|                           | MS20470AD4-5   | 22       | 1,992     | 0         |
|                           | MS20470AD5-11  | 2        | 1,069     | 0         |
|                           | MS21042L08     | 9        | 676       | 0         |
|                           | MS21042L3      | 22       | 1,533     | 0         |
|                           | MS21042L4      | 4        | 1,808     | 0         |
|                           | MS21059-3      | 3        | 241       | 0         |
|                           | MS21069-08     | 16       | 115       | 0         |
|                           | MS24694-C57    | 2        | 116       | 0         |
|                           | MS24694-S62    | 2        | 66        | 0         |
|                           | MS27039-08-13  | 12       | 343       | 0         |
|                           | MS27039-08-19  | 26       | 738       | 0         |
|                           | MS27039-08-24  | 3        | 110       | 0         |
|                           | MS27039-1-08   | 2        | 220       | 0         |
|                           | MS27039-1-10   | 6        | 238       | 0         |
|                           | MS27039-1-12   | 2        | 212       | 0         |
|                           | MS27039-1-13   | 13       | 362       | 0         |
|                           | MS27039-1-14   | 4        | 86        | 0         |
|                           | MS27039-1-18   | 4        | 1,098     | 0         |
|                           | MS27039-1-25   | 2        | 63        | 0         |
|                           | NAS1149CN832R  | 4        | 578       | 0         |
|                           | NAS1149F0332P  | 53       | 3,337     | 0         |
|                           | NAS1149F0363P  | 16       | 348       | 0         |

|                 |    |       |   |
|-----------------|----|-------|---|
| NAS1149F0432P   | 8  | 1,007 | 0 |
| NAS1149FN832P   | 18 | 1,799 | 0 |
| NAS1330S08KB106 | 8  | 681   | 0 |
| NAS1330S08KB321 | 8  | 446   | 0 |
| NAS1832-3-7     | 8  | 119   | 0 |
| NAS1832-4-7     | 2  | 14    | 0 |
| NAS1834C3-300   | 2  | 118   | 0 |
| NAS620C-10L     | 8  | 370   | 0 |
| NAS9303B-5-03   | 4  | 44    | 0 |

#### Part Specifications

Specifications could not be found.

Plex 9/25/19 3:08 PM dart.lacelle.linda